

# 3M EPX™ Plus II Manual Applicator

## Directions for Use: 1:1 and 2:1 Mix Ratio Products

<p><b>1 Assemble Applicator</b></p>	<p><b>2 Load 3M™ Scotch-Weld™ Adhesive Duo-Pak Cartridge</b></p>	<p><b>3 Dispense and Discard a Small Amount of Adhesive to Assure Correct Ratio</b></p>	
<p><b>4 Cut for Desired Bead Size</b></p>	<p><b>5 Attach Mixing Nozzle</b></p>	<p><b>6 Apply Adhesive</b></p>	<p><b>7 Remove Cartridge</b></p>
<p><b>Plunger</b></p> <p>2:1 - 62-9170-9921-0</p> <p>1:1 - 62-9170-9911-1</p>	<p><b>Mixing Nozzles</b></p> <p>62-9742-9935-6</p> <p>or</p> <p>62-9171-9153-8</p>		

**IMPORTANT NOTICE:** 3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of application.

**LIMITATION OF REMEDIES AND LIABILITY:** If the 3M product is proved to be defective, THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M PRODUCT. 3M shall not otherwise be liable for any loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.

**3M**

**Engineered Adhesives Division**

3M Center, Building 220-7E-01  
St. Paul, MN 55144-1000  
1-800-364-3577 or 612-737-6501



Printed on 50% recycled  
paper, including 10%  
post-consumer waste.

Printed in U.S.A.

© 3M 2002 34-8515-6885-6